

Kraft Paper Technical Data Sheet Contents



SPK®	SI	2
	Imperial	3
SPX®	SI	4
	Imperial	5
SPFX™	SI	6
	Imperial	7
SPX—Velocity™	SI	8
	Imperial	9
SPX—Velocity Premier™	SI	10
	Imperial	11
SPX—Vector™	SI	12
	Imperial	13
SWS™	SI	14
	Imperial	15







SPK[®] Technical Data Sheet



End Uses

SPK® high performance kraft paper has been developed for use in applications demanding high strength and superior runnability. SPK® is known for its exceptional quality and lighter shade; a preferred choice for many converters.

SPK[®] is used in sewn, pinch and even valve sacks; flour, sugar, seed, feed, potatoes, air filled dunnage bags and other specialty uses.

Fibre Source

Typical Values SI

CKP paper is manufactured using unbleached kraft pulp and consists of 100% Northern Canadian virgin fibre. The slow growing softwood forests provide long fibre that gives our paper its superior strength. The fibre is harvested and replanted in accordance with sustainable forest management practices. CKP paper is fully biodegradable and is an eco-friendly packaging choice.

Compliance

CKP paper is produced in compliance with FDA CONEG, and BfR food packaging requirements.

Certification

Production of CKP paper is certified in accordance to ISO 9001 quality management system, ISEGA Food Contact, and BPI Compostable Certification. CKP Forest Management System is certified to CSA, PEFC Chain of Custody & ISO 14001 environment management.

Properties	Units									Test Method
Basis Weight	gsm		65	80	90	98	105	115	120	ISO 536
Tensile	kN/m	MD CD	6.7 3.9	8.4 4.8	9.5 5.4	10.3 5.9	11.1 6.2	12.1 6.4	12.6 6.5	ISO 1924-3
Tensile Index	Nm/g	MD CD	103 60	105 60	105 60	105 60	105 60	105 56	105 54	ISO 1924-3
Stretch	%	MD CD	2.5 8.5	2.5 8.5	2.7 8.5	2.7 8.5	2.8 8.0	2.8 8.0	2.8 8.0	ISO 1924-3
TEA	J/m ²	MD CD	105 200	140 250	165 280	185 300	210 315	235 340	245 355	ISO 1924-3
TEA Index	J/g	MD CD	1.6 3.1	1.8 3.1	1.8 3.1	1.8 3.1	2.0 3.0	2.0 3.0	2.0 3.0	ISO 1924-3
Tear	mN	MD CD	870 850	1040 1100	1170 1220	1260 1320	1400 1490	1500 1640	1600 1750	ISO 1974
Air Resistance Cobb Moisture	sec/100cc g/m²/min %		15 30 7.5	ISO 5636-5 ISO 535 ISO 287						

In effect from January 1, 2024

MD - Machine Direction CD - Cross Direction

Paper Test Conditions: Temperature = 23 +/- 1°C, Relative Humidity = 50% +/- 2%







SPK[®] Technical Data Sheet



End Uses

SPK® high performance kraft paper has been developed for use in applications demanding high strength and superior runnability. SPK® is known for its exceptional quality and lighter shade; a preferred choice for many converters.

SPK[®] is used in sewn, pinch and even valve sacks; flour, sugar, seed, feed, potatoes, air filled dunnage bags and other specialty uses.

Fibre Source

CKP paper is manufactured using unbleached kraft pulp and consists of 100% Northern Canadian virgin fibre. The slow growing softwood forests provide long fibre that gives our paper its superior strength. The fibre is harvested and replanted in accordance with sustainable forest management practices. CKP paper is fully biodegradable and is an eco-friendly packaging choice.

Typical Values Imperial

Compliance

CKP paper is produced in compliance with FDA CONEG, and BfR food packaging requirements.

Certification

Production of CKP paper is certified in accordance to ISO 9001 quality management system, ISEGA Food Contact, and BPI Compostable Certification. CKP Forest Management System is certified to CSA, PEFC Chain of Custody & ISO 14001 environment management.

Properties	Units									Test Method
Basis Weight	lbs/3000ft ²		40	50	55	60	65	70	74	ISO 536
Tensile	lbs/in	MD CD	38.3 22.3	48.0 27.4	54.0 30.8	58.8 33.4	63.1 35.4	69.1 36.5	71.9 37.1	ISO 1924-3
Tensile Index	Nm/g	MD CD	103 60	105 60	105 60	105 60	105 60	105 56	105 54	ISO 1924-3
Stretch	%	MD CD	2.5 8.5	2.5 8.5	2.7 8.5	2.7 8.5	2.8 8.0	2.8 8.0	2.8 8.0	ISO 1924-3
TEA	ft lb/ft ²	MD CD	7.2 13.7	9.6 17.1	11.3 19.2	12.7 20.5	14.4 21.6	16.1 23.3	16.8 24.3	ISO 1924-3
TEA Index	J/g	MD CD	1.6 3.1	1.8 3.1	1.8 3.1	1.8 3.1	2.0 3.0	2.0 3.0	2.0 3.0	ISO 1924-3
Tear	g	MD CD	90 85	105 110	120 125	130 135	145 150	155 165	165 175	ISO 1974
Air Resistance Cobb Moisture	sec/100cc g/m²/min %		15 30 7.5	ISO 5636-5 ISO 535 ISO 287						

In effect from January 1, 2024

MD - Machine Direction CD - Cross Direction

Paper Test Conditions: Temperature = 73.4 +/- 1.8 °F, Relative Humidity = 50% +/- 2%







Technical Data Sheet



SPX®

End Uses

SPX® an extensible high performance sack kraft paper has superior Tensile Energy Absorption (TEA) in both the machine and cross direction. SPX® has excellent runnability and a very desirable shade for best print results.

SPX[®] has been developed for the more demanding applications such as pasted valve sacks for cement and other building materials. The superior strength of this paper allows for reduced grammage and/or number of plies.

Fibre Source

CKP paper is manufactured using unbleached kraft pulp and consists of 100% Northern Canadian virgin fibre. The slow growing softwood forests provide long fibre that gives our paper its superior strength. The fibre is harvested and replanted in accordance with sustainable forest management practices. CKP paper is fully biodegradable and is an eco-friendly packaging choice.

Typical Values SI

Compliance

CKP paper is produced in compliance with FDA CONEG, and BfR food packaging requirements.

Certification

Production of CKP paper is certified in accordance to ISO 9001 quality management system, ISEGA Food Contact, and BPI Compostable Certification. CKP Forest Management System is certified to CSA, PEFC Chain of Custody & ISO 14001 environment management.

Units								Test Method
gsm		70	75	80	85	90	95	ISO 536
kN/m	MD CD	6.2 4.5	6.7 4.8	7.1 5.1	7.6 5.4	8.0 5.8	8.5 6.0	ISO 1924-3
Nm/g	MD CD	89 64	89 64	89 64	89 64	89 64	89 64	ISO 1924-3
%	MD CD	6.8 8.9	6.8 8.9	6.8 8.9	6.8 8.9	6.8 8.9	6.8 8.9	ISO 1924-3
J/m ²	MD CD	220 245	235 260	250 275	265 290	280 305	295 320	ISO 1924-3
J/g	MD CD	3.1 3.4	3.1 3.4	3.1 3.4	3.1 3.4	3.1 3.4	3.1 3.4	ISO 1924-3
mN	MD CD	860 920	900 960	980 1060	1020 1120	1070 1170	1160 1300	ISO 1974
sec/100cc g/m²/min %		15 30 7.5	15 30 7.5	15 30 7.5	15 30 7.5	15 30 7.5	15 30 7.5	ISO 5636-5 ISO 535 ISO 287
	gsm kN/m Nm/g % J/m ² J/g J/g mN sec/100cc g/m ² /min	gsmkN/mMD CDNm/gMD CD%MD CD%MD CDJ/m2MD CDJ/gMD CDmNMD CDsec/100cc g/m²/min	$\begin{array}{c c} gsm & 70 \\ \hline kN/m & D & 6.2 \\ CD & 4.5 \\ \hline Nm/g & D & 89 \\ CD & 64 \\ \hline \% & D & 6.8 \\ CD & 8.9 \\ \hline J/m^2 & D & 220 \\ CD & 245 \\ \hline J/g & D & 220 \\ CD & 245 \\ \hline J/g & D & 3.1 \\ CD & 3.4 \\ \hline mN & D & 860 \\ CD & 920 \\ \hline sec/100cc & 15 \\ g/m^2/min & 30 \\ \hline \end{array}$	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	gsm 70 75 80 85 90 kN/m MD CD 6.2 6.7 7.1 7.6 8.0 CD 4.5 4.8 5.1 5.4 5.8 Nm/g MD 89 89 89 89 89 MD 6.8 6.8 6.8 6.8 6.8 6.8 % MD 6.8 6.8 6.8 6.8 6.8 % CD 8.9 8.9 8.9 8.9 8.9 J/m2 MD 220 235 250 265 280 J/m2 MD 3.1 3.1 3.1 3.1 3.1 3.1 J/g MD 3.4 3.4 3.4 3.4 3.4 3.4 mN MD 860 900 980 1020 1070 cD 920 960 1060 1120 1170 sec/100cc 15 15 <td< td=""><td>gsm707580859095kN/mMD6.26.77.17.68.08.5CD4.54.85.15.45.86.0Nm/gMD898989898989CD646464646464%MD6.86.86.86.86.86.8%CD8.98.98.98.98.9J/m2MD220235250265280295CD245260275290305320J/gMD3.13.13.13.13.13.1J/gCD3.43.43.43.43.4mNMD860900980102010701160CD9209601060112011701300sec/100cc151515151515g/m²/min30303030303030</td></td<>	gsm707580859095kN/mMD6.26.77.17.68.08.5CD4.54.85.15.45.86.0Nm/gMD898989898989CD646464646464%MD6.86.86.86.86.86.8%CD8.98.98.98.98.9J/m2MD220235250265280295CD245260275290305320J/gMD3.13.13.13.13.13.1J/gCD3.43.43.43.43.4mNMD860900980102010701160CD9209601060112011701300sec/100cc151515151515g/m²/min30303030303030

MD - Machine Direction CD - Cross Direction

Paper Test Conditions: Temperature = 23 +/- 1°C, Relative Humidity = 50% +/- 2%







Technical Data Sheet



SPX®

End Uses

SPX® an extensible high performance sack kraft paper has superior Tensile Energy Absorption (TEA) in both the machine and cross direction. SPX® has excellent runnability and a very desirable shade for best print results.

SPX[®] has been developed for the more demanding applications such as pasted valve sacks for cement and other building materials. The superior strength of this paper allows for reduced grammage and/or number of plies.

Fibre Source

CKP paper is manufactured using unbleached kraft pulp and consists of 100% Northern Canadian virgin fibre. The slow growing softwood forests provide long fibre that gives our paper its superior strength. The fibre is harvested and replanted in accordance with sustainable forest management practices. CKP paper is fully biodegradable and is an eco-friendly packaging choice.

Typical Values Imperial

Compliance

CKP paper is produced in compliance with FDA CONEG, and BfR food packaging requirements.

Certification

Production of CKP paper is certified in accordance to ISO 9001 quality management system, ISEGA Food Contact, and BPI Compostable Certification. CKP Forest Management System is certified to CSA, PEFC Chain of Custody & ISO 14001 environment management.

Properties	Units								Test Method
Basis Weight	lbs/3000ft ²		43	46	50	52	55	58	ISO 536
Tensile	lbs/in	MD CD	35.4 25.7	38.3 27.4	40.5 29.1	43.4 30.8	45.7 33.1	48.5 34.3	ISO 1924-3
Tensile Index	Nm/g	MD CD	89 64	89 64	89 64	89 64	89 64	89 64	ISO 1924-3
Stretch	%	MD CD	6.8 8.9	6.8 89	6.8 8.9	6.8 8.9	6.8 8.9	6.8 8.9	ISO 1924-3
TEA	ft lb/ft ²	MD CD	15.1 16.8	16.1 17.8	17.1 18.8	18.2 19.9	19.2 20.9	20.2 21.9	ISO 1924-3
TEA Index	J/g	MD CD	3.1 3.4	3.1 3.4	3.1 3.4	3.1 3.4	3.1 3.4	3.1 3.4	ISO 1924-3
Tear	g	MD CD	85 95	90 100	90 100	100 105	110 120	120 130	ISO 1974
Air Resistance Cobb Moisture	sec/100cc g/m²/min %		15 30 7.5	15 30 7.5	15 30 7.5	15 30 7.5	15 30 7.5	15 30 7.5	ISO 5636-5 ISO 535 ISO 287
In effect from January	/ 1, 2024								

MD - Machine Direction CD - Cross Direction

Paper Test Conditions: Temperature = 73.4 +/-1.8 °F, Relative Humidity = 50% +/-2%







SPFX[™] Technical Data Sheet



End Uses

SPFX[™] is fully extensible high performance sack kraft paper with very high strength properties.

SPFX[™] has been developed for very demanding applications and handling conditions, and suitable for up to 50kg sacks for cement and other very fine powdery substances.

Fibre Source

CKP paper is manufactured using unbleached kraft pulp and consists of 100% Northern Canadian virgin fibre. The slow growing softwood forests provide long fibre that gives our paper its superior strength. The fibre is harvested and replanted in accordance with sustainable forest management practices. CKP paper is fully biodegradable and is an eco-friendly packaging choice.

Typical Values SI

Compliance

CKP paper is produced in compliance with FDA CONEG, and BfR food packaging requirements.

Certification

Production of CKP paper is certified in accordance to ISO 9001 quality management system, ISEGA Food Contact, and BPI Compostable Certification. CKP Forest Management System is certified to CSA, PEFC Chain of Custody & ISO 14001 environment management.

Properties	Units					Test Method
Basis Weight	gsm		80	85	90	ISO 536
Tensile	kN/m	MD CD	6.4 5.4	6.9 5.9	7.2 6.2	ISO 1924-3
Tensile Index	Nm/g	MD CD	80 68	80 68	80 68	ISO 1924-3
Stretch	%	MD CD	8.6 8.6	8.6 8.6	8.6 8.6	ISO 1924-3
TEA	J/m ²	MD CD	270 280	285 295	305 315	ISO 1924-3
TEA Index	J/g	MD CD	3.4 3.5	3.4 3.5	3.4 3.5	ISO 1924-3
Tear	mN	MD CD	1050 1050	1150 1150	1180 1200	ISO 1974
Air Resistance Cobb Moisture	sec/100cc g/m²/min %		15 30 7.5	15 30 7.5	15 30 7.5	ISO 5636-5 ISO 535 ISO 287

MD – Machine Direction CD – Cross Direction

Paper Test Conditions: Temperature = 23 +/- 1°C, Relative Humidity = 50% +/- 2%







SPFX[™] Technical Data Sheet



End Uses

SPFX[™] is fully extensible high performance sack kraft paper with very high strength properties.

SPFX[™] has been developed for very demanding applications and handling conditions, and suitable for up to 50kg sacks for cement and other very fine powdery substances.

Fibre Source

CKP paper is manufactured using unbleached kraft pulp and consists of 100% Northern Canadian virgin fibre. The slow growing softwood forests provide long fibre that gives our paper its superior strength. The fibre is harvested and replanted in accordance with sustainable forest management practices. CKP paper is fully biodegradable and is an eco-friendly packaging choice.

Typical Values Imperial

Compliance

CKP paper is produced in compliance with FDA CONEG, and BfR food packaging requirements.

Certification

Production of CKP paper is certified in accordance to ISO 9001 quality management system, ISEGA Food Contact, and BPI Compostable Certification. CKP Forest Management System is certified to CSA, PEFC Chain of Custody & ISO 14001 environment management.

Units					Test Method
lbs/3000ft ²		50	52	55	ISO 536
lbs/in	MD CD	36.5 30.8	39.4 33.7	41.1 35.4	ISO 1924-3
Nm/g	MD CD	80 68	80 68	80 68	ISO 1924-3
%	MD CD	8.6 8.6	8.6 8.6	8.6 8.6	ISO 1924-3
ft lb/ft ²	MD CD	18.5 19.2	19.5 20.2	20.9 21.6	ISO 1924-3
J/g	MD CD	3.4 3.5	3.4 3.5	3.4 3.5	ISO 1924-3
g	MD CD	110 110	120 120	120 125	ISO 1974
sec/100cc g/m²/min %		15 30 7.5	15 30 7.5	15 30 7.5	ISO 5636-5 ISO 535 ISO 287
	Ibs/3000ft ² Ibs/in Nm/g % 6 ft lb/ft ² J/g g sec/100ccc g/m ² /min	Ibs/3000ft2Ibs/inMD CDNm/gMD CD%CD%CDft lb/ft2MD CDJ/gMD CDgMD CDsec/100cc g/m²/minK	Ibs/3000ft² 50 Ibs/in MD CD 36.5 30.8 Nm/g MD CD 80 68 % MD CD 80 68 % MD CD 80 68 % MD CD 8.6 8.6 % MD CD 3.4 CD J/g MD CD 3.4 CD g MD CD 110 110 sec/100cc g/m²/min 15 30	Ibs/3000ft ² 50 52 Ibs/in MD CD 36.5 30.8 39.4 33.7 Nm/g MD CD 80 68 80 68 % MD CD 80 68 80 68 % MD CD 8.6 8.6 8.6 8.6 % MD CD 18.5 19.5 20.2 19.5 20.2 J/g MD CD 3.4 3.5 3.4 3.5 g MD CD 110 120 120 120 sec/100cc g/m ² /min 15 30 30	$\begin{array}{c c c c c c c c c c c c c c c c c c c $

MD - Machine Direction CD - Cross Direction

Paper Test Conditions: Temperature = 73.4 + -1.8 °F, Relative Humidity = 50% + -2%







SPX—Velocity™ Technical Data Sheet



End Uses

SPX-Velocity[™] extensible high porous sack kraft paper is characterized by high strength in both the machine and cross direction with a high degree of air permeability.

The high porous paper allows for quick filling of the product without perforations, a cleaner dust-free environment and cost effective packaging solutions.

Fibre Source

CKP paper is manufactured using unbleached kraft pulp and consists of 100% Northern Canadian virgin fibre. The slow growing softwood forests provide long fibre that gives our paper its superior strength. The fibre is harvested and replanted in accordance with sustainable forest management practices. CKP paper is fully biodegradable and is an eco-friendly packaging choice.

Compliance

CKP paper is produced in compliance with FDA CONEG, and BfR food packaging requirements.

Certification

Production of CKP paper is certified in accordance to ISO 9001 quality management system, ISEGA Food Contact, and BPI Compostable Certification. CKP Forest Management System is certified to CSA, PEFC Chain of Custody & ISO 14001 environment management.

Typical Values SI

Properties	Units							Test Method
Basis Weight	gsm		70	80	85	90	98	ISO 536
Tensile	kN/m	MD CD	5.8 4.2	6.6 4.8	7.0 5.2	7.4 5.4	8.0 6.0	ISO 1924-3
Tensile Index	Nm/g	MD CD	82 60	82 60	82 60	82 60	82 60	ISO 1924-3
Stretch	%	MD CD	6.8 8.9	6.8 8.9	6.8 8.9	6.8 8.9	6.8 8.9	ISO 1924-3
TEA	J/m ²	MD CD	210 230	240 260	255 280	270 290	290 310	ISO 1924-3
TEA Index	J/g	MD CD	3.0 3.3	3.0 3.3	3.0 3.3	3.0 3.2	3.0 3.2	ISO 1924-3
Tear	mN	MD CD	900 945	1000 1100	1100 1175	1150 1250	1220 1350	ISO 1974
Air Resistance Cobb Moisture	sec/100cc g/m²/min %		5 30 7.5	5 30 7.5	5 30 7.5	5 30 7.5	5 30 7.5	ISO 5636-5 ISO 535 ISO 287

In effect from January 1, 2024

MD - Machine Direction CD - Cross Direction

Paper Test Conditions: Temperature = 23 +/-1°C, Relative Humidity = 50% +/-2%







SPX—Velocity™ Technical Data Sheet



End Uses

SPX-Velocity[™] extensible high porous sack kraft paper is characterized by high strength in both the machine and cross direction with a high degree of air permeability.

The high porous paper allows for quick filling of the product without perforations, a cleaner dust-free environment and cost effective packaging solutions.

Fibre Source

CKP paper is manufactured using unbleached kraft pulp and consists of 100% Northern Canadian virgin fibre. The slow growing softwood forests provide long fibre that gives our paper its superior strength. The fibre is harvested and replanted in accordance with sustainable forest management practices. CKP paper is fully biodegradable and is an eco-friendly packaging choice.

Compliance

CKP paper is produced in compliance with FDA CONEG, and BfR food packaging requirements.

Certification

Production of CKP paper is certified in accordance to ISO 9001 quality management system, ISEGA Food Contact, and BPI Compostable Certification. CKP Forest Management System is certified to CSA, PEFC Chain of Custody & ISO 14001 environment management.

Properties	Units							Test Method
Basis Weight	lbs/3000ft ²		43	50	52	55	60	ISO 536
Tensile	lbs/in	MD CD	33.1 24.0	37.7 27.4	40.0 29.7	42.3 30.8	45.7 34.3	ISO 1924-3
Tensile Index	Nm/g	MD CD	82 60	82 60	82 60	82 60	82 60	ISO 1924-3
Stretch	%	MD CD	6.8 8.9	6.8 8.9	6.8 8.9	6.8 8.9	6.8 8.9	ISO 1924-3
TEA	ft lb/ft²	MD CD	14.4 15.8	16.4 17.8	17.5 19.2	18.5 19.9	19.9 21.2	ISO 1924-3
TEA Index	J/g	MD CD	3.0 3.3	3.0 3.3	3.0 3.3	3.0 3.2	3.0 3.2	ISO 1924-3
Tear	g	MD CD	90 95	105 110	110 120	115 125	125 140	ISO 1974
Air Resistance Cobb Moisture	sec/100cc g/m²/min %		5 30 7.5	5 30 7.5	5 30 7.5	5 30 7.5	5 30 7.5	ISO 5636-5 ISO 535 ISO 287

Typical Values Imperial

In effect from January 1, 2024

MD - Machine Direction CD - Cross Direction

Paper Test Conditions: Temperature = 73.4 +/- 1.8 °F, Relative Humidity = 50% +/- 2%







SPX–Velocity Premier™

Technical Data Sheet



End Uses

SPX-Velocity Premier™ fully-extensible high porous sack kraft paper has exceptionally high balanced Tensile Energy Absorption (TEA) in both the cross and machine direction.

Combined with high air permeability and excellent runnability, this high porous paper allows for quick filling of the product without perforations, a cleaner dust-free environment and cost effective packaging solutions.

Fibre Source

CKP paper is manufactured using unbleached kraft pulp and consists of 100% Northern Canadian virgin fibre. The slow growing softwood forests provide long fibre that gives our paper its superior strength. The fibre is harvested and replanted in accordance with sustainable forest management practices. CKP paper is fully biodegradable and is an eco-friendly packaging choice.

Typical Values SI

Compliance

CKP paper is produced in compliance with FDA CONEG, and BfR food packaging requirements.

Certification

Production of CKP paper is certified in accordance to ISO 9001 quality management system, ISEGA Food Contact, and BPI Compostable Certification. CKP Forest Management System is certified to CSA, PEFC Chain of Custody & ISO 14001 environment management.

Properties	Units						Test Method
Basis Weight	gsm		75	80	85	90	ISO 536
Tensile	kN/m	MD CD	6.0 5.1	6.4 5.4	6.9 5.9	7.2 6.2	ISO 1924-3
Tensile Index	Nm/g	MD CD	80 68	80 68	80 68	80 68	ISO 1924-3
Stretch	%	MD CD	8.0 8.6	8.1 8.6	8.1 8.6	8.1 8.6	ISO 1924-3
TEA	J/m ²	MD CD	255 255	270 275	285 290	305 305	ISO 1924-3
TEA Index	J/g	MD CD	3.4 3.4	3.4 3.4	3.4 3.4	3.4 3.4	ISO 1924-3
Tear	mN	MD CD	980 1020	1020 1100	1100 1150	1170 1220	ISO 1974
Air Resistance Cobb Moisture	sec/100cc g/m²/min %		5 30 7.5	5 30 7.5	5 30 7.5	5 30 7.5	ISO 5636-5 ISO 535 ISO 287

MD – Machine Direction CD – Cross Direction

Paper Test Conditions: Temperature = $23 + 1^{\circ}C_{1}$, Relative Humidity = 50% + 2%







SPX-Velocity Premier™

Technical Data Sheet



End Uses

SPX-Velocity Premier™ fully-extensible high porous sack kraft paper has exceptionally high balanced Tensile Energy Absorption (TEA) in both the cross and machine direction.

Combined with high air permeability and excellent runnability, this high porous paper allows for quick filling of the product without perforations, a cleaner dust-free environment and cost effective packaging solutions.

Fibre Source

CKP paper is manufactured using unbleached kraft pulp and consists of 100% Northern Canadian virgin fibre. The slow growing softwood forests provide long fibre that gives our paper its superior strength. The fibre is harvested and replanted in accordance with sustainable forest management practices. CKP paper is fully biodegradable and is an eco-friendly packaging choice.

Typical Values Imperial

Compliance

CKP paper is produced in compliance with FDA CONEG, and BfR food packaging requirements.

Certification

Production of CKP paper is certified in accordance to ISO 9001 quality management system, ISEGA Food Contact, and BPI Compostable Certification. CKP Forest Management System is certified to CSA, PEFC Chain of Custody & ISO 14001 environment management.

Properties	Units						Test Method
Basis Weight	lbs/3000ft ²		45	50	52	55	ISO 536
Tensile	lbs/in	MD CD	34.3 29.1	36.5 30.8	39.4 33.7	41.1 35.4	ISO 1924-3
Tensile Index	Nm/g	MD CD	80 68	80 68	80 68	80 68	ISO 1924-3
Stretch	%	MD CD	8.0 8.6	8.1 8.6	8.1 8.6	8.1 8.6	ISO 1924-3
TEA	ft lb/ft ²	MD CD	17.5 17.5	18.5 18.8	19.5 19.9	20.9 20.9	ISO 1924-3
TEA Index	J/g	MD CD	3.4 3.4	3.4 3.4	3.4 3.4	3.4 3.4	ISO 1924-3
Tear	g	MD CD	100 105	105 110	115 120	120 125	ISO 1974
Air Resistance Cobb Moisture	sec/100cc g/m²/min %		5 30 7.5	5 30 7.5	5 30 7.5	5 30 7.5	ISO 5636-5 ISO 535 ISO 287
In effect from January 1, 2024							

MD – Machine Direction CD – Cross Direction

Paper Test Conditions: Temperature = 73.4 +/-1.8 °F, Relative Humidity = 50% +/-2%







SPX-Vector™ **Technical Data Sheet**



End Uses

SPX-Vector[™] extensible high performance sack kraft paper has superior strength and stiffness with a high degree of air permeability.

SPX-Vector[™] has been developed for single-ply valve sacks in demanding quick filling applications. The exceptional strength of this paper allows for reduced paper content per sack, which offers a more cost effective packaging solution. Generally sacks made from Vector do not require perforations.

Fibre Source

CKP paper is manufactured using unbleached kraft pulp and consists of 100% Northern Canadian virgin fibre. The slow growing softwood forests provide long fibre that gives our paper its superior strength. The fibre is harvested and replanted in accordance with sustainable forest management practices. CKP paper is fully biodegradable and is an eco-friendly packaging choice.

Typical Values SI

Compliance

CKP paper is produced in compliance with FDA CONEG, and BfR food packaging requirements.

Certification

Production of CKP paper is certified in accordance to ISO 9001 quality management system, ISEGA Food Contact, and BPI Compostable Certification. CKP Forest Management System is certified to CSA, PEFC Chain of Custody & ISO 14001 environment management.

Properties	Units				Test Method
Basis Weight	gsm		120	130	ISO 536
Tensile	kN/m	MD CD	10.5 7.8	11.4 8.4	ISO 1924-3
Tensile Index	Nm/g	MD CD	88 65	88 65	ISO 1924-3
Stretch	%	MD CD	9.0 8.5	9.0 8.5	ISO 1924-3
TEA	J/m ²	MD CD	450 385	490 410	ISO 1924-3
TEA Index	J/g	MD CD	3.8 3.2	3.8 3.2	ISO 1924-3
Tear	mN	MD CD	1500 1800	1620 1950	ISO 1974
Air Resistance	sec/100cc		10	12	ISO 5636-5
Cobb	g/m²/min		30	30	ISO 535
Moisture	%		7.5	7.5	ISO 287

MD - Machine Direction CD - Cross Direction

Paper Test Conditions: Temperature = 23 +/-1°C, Relative Humidity = 50% +/-2%







SPX-Vector™ **Technical Data Sheet**



End Uses

SPX-Vector[™] extensible high performance sack kraft paper has superior strength and stiffness with a high degree of air permeability.

SPX-Vector[™] has been developed for single-ply valve sacks in demanding quick filling applications. The exceptional strength of this paper allows for reduced paper content per sack, which offers a more cost effective packaging solution. Generally sacks made from Vector do not require perforations.

Fibre Source

CKP paper is manufactured using unbleached kraft pulp and consists of 100% Northern Canadian virgin fibre. The slow growing softwood forests provide long fibre that gives our paper its superior strength. The fibre is harvested and replanted in accordance with sustainable forest management practices. CKP paper is fully biodegradable and is an eco-friendly packaging choice.

Typical Values Imperial

Compliance

CKP paper is produced in compliance with FDA CONEG, and BfR food packaging requirements.

Certification

Production of CKP paper is certified in accordance to ISO 9001 quality management system, ISEGA Food Contact, and BPI Compostable Certification. CKP Forest Management System is certified to CSA, PEFC Chain of Custody & ISO 14001 environment management.

Properties	Units				Test Method
Basis Weight	lbs/3000ft ²		74	80	ISO 536
Tensile	lbs/in	MD CD	60.0 44.5	65.1 48.0	ISO 1924-3
Tensile Index	Nm/g	MD CD	88 65	88 65	ISO 1924-3
Stretch	%	MD CD	9.0 8.5	9.0 8.5	ISO 1924-3
TEA	ft lb/ft ²	MD CD	31.5 26.4	33.6 28.1	ISO 1924-3
TEA Index	J/g	MD CD	3.8 3.2	3.8 3.2	ISO 1924-3
Tear	g	MD CD	155 180	165 200	ISO 1974
Air Resistance Cobb Moisture	sec/100cc g/m²/min %		10 30 7.5	12 30 7.5	ISO 5636-5 ISO 535 ISO 287
In effect from January 1, 2024					

MD - Machine Direction CD - Cross Direction

Paper Test Conditions: Temperature = 73.4 +/-1.8 °F, Relative Humidity = 50% +/-2%







SWS[™] Technical Data Sheet



End Uses

SWS[™] high performance wet strength sack kraft paper has been developed for use in applications demanding high strength and superior runnability with potential exposure to moisture.

 $\mathsf{SWS}^{\mathsf{TM}}$ is used in multiwall shipping sacks that require strength when wetted such as potatoes and other foodstuffs.

Fibre Source

Typical Values SI

CKP paper is manufactured using unbleached kraft pulp and consists of 100% Northern Canadian virgin fibre. The slow growing softwood forests provide long fibre that gives our paper its superior strength. The fibre is harvested and replanted in accordance with sustainable forest management practices. CKP paper is fully biodegradable and is an eco-friendly packaging choice.

Compliance

CKP paper is produced in compliance with FDA CONEG, and BfR food packaging requirements.

Certification

Production of CKP paper is certified in accordance to ISO 9001 quality management system, ISEGA Food Contact, and BPI Compostable Certification. CKP Forest Management System is certified to CSA, PEFC Chain of Custody & ISO 14001 environment management.

Properties	Units						Test Method
Basis Weight	gsm		80	90	120	130	ISO 536
Tensile	kN/m	MD CD	8.4 4.8	9.5 5.4	12.6 6.5	13.6 7.0	ISO 1924-3
Tensile Index	Nm/g	MD CD	105 60	105 60	105 54	105 54	ISO 1924-3
Tensile (Wet)	kN/m	MD CD	1.50 0.87	1.70 0.97	2.28 1.18	2.45 1.27	ISO 1924-3
Stretch	%	MD CD	2.5 8.5	2.7 8.5	2.8 8.0	2.8 8.0	ISO 1924-3
TEA	J/m ²	MD CD	140 250	165 280	245 355	265 370	ISO 1924-3
EA Index	J/g	MD CD	1.8 3.1	1.8 3.1	2.0 3.0	2.0 2.8	ISO 1924-3
lear	mN	MD CD	970 860	1075 1000	1490 1590	1670 1620	ISO 1974
Air Resistance	sec/100cc		15	15	15	15	ISO 5636-5
Cobb Moisture	g/m²/min %		30 7.5	30 7.5	30 7.5	30 7.5	ISO 535 ISO 287

In effect from January 1, 2024 MD – Machine Direction CD – Cross Direction

Paper Test Conditions: Temperature = $23 + 1^{\circ}$ C, Relative Humidity = 50% + 2%







SWS[™] Technical Data Sheet



End Uses

SWS[™] high performance wet strength sack kraft paper has been developed for use in applications demanding high strength and superior runnability with potential exposure to moisture.

 $\mathsf{SWS}^{\mathsf{TM}}$ is used in multiwall shipping sacks that require strength when wetted such as potatoes and other foodstuffs.

Fibre Source

CKP paper is manufactured using unbleached kraft pulp and consists of 100% Northern Canadian virgin fibre. The slow growing softwood forests provide long fibre that gives our paper its superior strength. The fibre is harvested and replanted in accordance with sustainable forest management practices. CKP paper is fully biodegradable and is an eco-friendly packaging choice.

Compliance

CKP paper is produced in compliance with FDA CONEG, and BfR food packaging requirements.

Certification

Production of CKP paper is certified in accordance to ISO 9001 quality management system, ISEGA Food Contact, and BPI Compostable Certification. CKP Forest Management System is certified to CSA, PEFC Chain of Custody & ISO 14001 environment management.

Properties	Units						Test Method
Basis Weight	lbs/3000ft ²		50	55	74	80	ISO 536
Tensile	lbs/in	MD CD	48.0 27.4	54.2 30.8	71.9 37.1	77.7 40.0	ISO 1924-3
Tensile Index	Nm/g	MD CD	105 60	105 60	105 54	105 54	ISO 1924-3
Tensile (Wet)	lbs/in	MD CD	8.6 5.0	9.7 5.5	13.0 6.7	14.0 7.3	ISO 1924-3
Stretch	%	MD CD	2.5 8.5	2.7 8.5	2.8 8.0	2.8 8.0	ISO 1924-3
TEA	ft lb/ft ²	MD CD	9.6 17.1	11.3 19.2	16.8 24.3	18.1 25.3	ISO 1924-3
TEA Index	J/g	MD CD	1.8 3.1	1.8 3.1	2.0 3.0	2.0 2.8	ISO 1924-3
Tear	g	MD CD	100 90	110 100	150 160	170 165	ISO 1974
Air Resistance Cobb	sec/100cc g/m²/min		15 30	15 30	15 30	15 30	ISO 5636-5 ISO 535
Moisture	%		7.5	7.5	7.5	7.5	ISO 287

Typical Values Imperial

In effect from January 1, 2024 MD – Machine Direction CD – Cross Direction

Paper Test Conditions: Temperature = 73.4 +/-1.8 °F, Relative Humidity = 50% +/-2%



